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Noncovalent Engineering of Carbon Nanotube Surfaces by Rigid, Functional **Conjugated Polymers**

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Molecular engineering (cutting, solubilization, chemical functionalization, purification, manipulation, and assembly) of singlewalled carbon nanotubes (SWNTs) will play a vital role in exploring and developing their applications. Noncovalent functionalization of carbon nanotubes is of particular interest, because it enables one to tailor their properties while still preserving nearly all of the nanotube's intrinsic properties. SWNTs have been solubilized in organic solvents and water by polymer wrapping² and noncovalently functionalized by adhesion of small molecules for protein immobilization.³ This work reports a new *nonwrapping* approach to noncovalent engineering of carbon nanotube surfaces that leads to a >20-fold enhancement of solubility of small diameter SWNTs and enables superior control of the relative placement of functionalities on the nanotube surface.

Short, rigid conjugated polymers, poly(aryleneethynylene)s (PPE) (1 and 2),⁴ are used to solubilize SWNTs. In contrast to previous work,² the rigid backbone of PPE^{4c} cannot wrap around the SWNTs. The major interaction between polymer backbone and nanotube surface is most likely π -stacking (Figure 1).³ This approach allows control over the distance between functional groups on the carbon nanotube surface, through variation of the polymer backbone and side chains. This approach represents the first example of carbon nanotube solubilization via π -stacking without polymer wrapping and enables the introduction of various neutral and ionic functional groups⁴ onto the carbon nanotube surface.

(1a)
$$R_1=R_4=H$$
, $R_2=R_3=OC_{10}H_{21}$
(1b) $R_1=R_2=R_3=R_4=F$
(1c) $R_1=R_4=H$, $R_2=R_3=O(1_0)$

SWNTs are solubilized in CHCl₃ by mixing with 1 or 2 along with vigorous shaking and/or bath-sonication.⁵ The minimum mass ratio (R_{initial}) of $1a:SWNTs_{\text{HiPco}}$ that is needed to solubilize the SWNTs_{HiPco} is about 0.4, and the solubility is about 2.2 mg/mL. This represents the highest reported solubility of SWNTs_{HiPco} (the only commercial SWNT material that could currently be produced

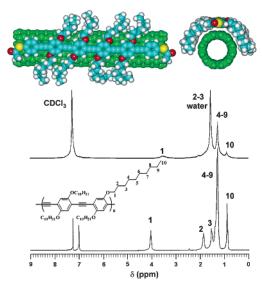


Figure 1. A molecular model of $1a_{n=1.5}$ -SWNT_(6.6) complex (top) and 1 H NMR spectra (300 MHz, CDCl₃) of 1a (bottom) and 1a-SWNTs_{HiPco} complex (middle).

on large scale with high purity) in organic solvents by noncovalent functionalizations. The solubility of SWNTs_{laser} and SWNTs_{arc} is about 0.5 mg/mL.6a The solubility may be improved by changing the polymer's side chain structure and composition.

The polymer wrapping approach works poorly for dissolution of small diameter SWNTs (the solubility of SWNTsHiPco is about 0.1 mg/mL, using poly(metaphenylenevinylene) (PmPV)), possibly because an unfavorable polymer conformation is required for PmPV to wrap around small diameter SWNTs_{HiPco} (diameter 0.7-0.8 nm).6c In contrast, the more rigid 1a can solubilize small diameter SWNTs_{HiPco} at ~2 mg/mL in CHCl₃. This difference suggests that a different, nonwrapping, type of interaction exists between PPE and SWNTs.

To test the effect of polymer rigidity on the solubility of SWNTs_{HiPco}, the backbone lengths of 1a and 2 were varied (Table 1). PPE polymers with backbone lengths less than 15 nm (the reported persistence length of PPE4c) make the SWNTsHiPco highly soluble, providing further evidence for an interaction that does not involve polymer wrapping.

The solubility studies support the formation of stable and irreversibly bound complexes between the polymer and the SWNTs in CHCl₃, rather than a simple mixture. For 1a, the measured mass ratio (R_{final} of 1a:SWNTs_{HiPco}) in the final product was 0.38-0.40and is independent of R_{initial} . 6b A potential molecular structure for a 1a-SWNT_(6,6) complex was obtained by modeling (Figure 1).6d From this idealized model, the calculated R of 1a:SWNT_{HiPco} is about 0.5-0.6, which is slightly higher than the experimental value

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Table 1. Solubility of SWNTs_{HiPco} in CHCl₃ in the Presence of PPF

PPE (n _{average})	avg length (nm)	SNWT _{HiPco} solubility (mg/mL)
1a (19.5)	27.9	~2
1a (13)	19.6	\sim 2.2
2 (16)	12.0	~ 2
2 (10)	7.9	~1.5

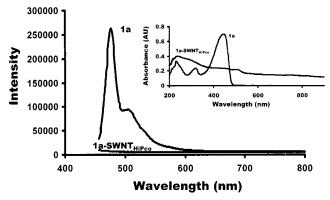


Figure 2. Room-temperature solution-phase (CHCl₃) fluorescence spectra (excitation wavelength: 400 nm) and UV-visible spectra (inset) of **1a** and **1a**-SWNTs_{HiPco} complex.

 $R_{\rm final}$ (0.38–0.40). The difference between the values may arise from the existence of nanotube ropes and impurities such as metal catalyst in SWNTs_{HiPco}.

The ^1H NMR spectrum of $\mathbf{1a}\text{-SWNTs}_{\text{HiPco}}$ (Figure 1) supports a strong $\pi-\pi$ interaction between $\mathbf{1a}$ and the nanotube. The CH₂ group (C₁) shows a significant upfield shift (δ 3.51) and broadening, as compared to that of free $\mathbf{1a}$ (δ 4.05). In addition, the phenylene protons, clearly evident in free $\mathbf{1a}$, are too broad to be detected in the complex. These observations are consistent with theoretical evidence for the existence of large diamagnetic ring currents in carbon nanotubes. No substantial shifts are observed for the other CH₂ groups, indicating that, although the polymer backbone interacts strongly with the nanotube surface, the side chain (C₃–C₁₀) of $\mathbf{1a}$ is relatively free in solution. In contrast to the PmPV-wrapped SWNTs solution that shows a significant amount of free PmPV, ho free $\mathbf{1a}$ can be detected in $\mathbf{1a}$ -SWNTs_{HiPco} solution, demonstrating a better interaction between $\mathbf{1a}$ and SWNTs_{HiPco}.

The optical spectroscopy supports a significant π - π interaction between the polymer and the nanotube (Figure 2). The strong fluorescence of 1a is efficiently quenched in 1a-SWNTs_{HiPco}. The quenching likely arises from efficient energy transfer between 1a and SWNTs, rather than the disruption of π -conjugation caused by a conformational change. Energy transfer quenching between molecules and for molecules on graphitic carbon and metal surfaces is well known.8 The lowest energy absorption band for 1a in the 1a-SWNTs_{HiPco} thin film does not shift significantly from that in the free 1a thin film, indicating that the π -conjugation of 1a is largely unchanged.6f If the polymer wrapped the nanotube, one would expect a blue shift of 1a's lowest energy absorption band because of interruption of the π -conjugation. The thin film visible and near-IR spectroscopy^{6f} of 1a-SWNTs_{HiPco} are very similar to those of pristine $SWNTs_{HiPco}$, indicating that the electronic structures of $SWNTs_{\mbox{\scriptsize HiPco}}$ are basically intact after polymer complexation. The charge-transfer interaction in 1a-SWNTsHiPco is believed to be insignificant on the basis of both absorption^{6f} and Raman spectra.^{6g}

The transmission electron microscopy (TEM) shows that the majority of SWNTs in ${\bf 1a}$ -SWNTs_{laser} and ${\bf 1a}$ -SWNTs_{arc} are small ropes (2–6 nm), 6f whereas the majority of SWNTs in ${\bf 1a}$ -

SWNTs_{HiPco} are irregular and regular nanoribbon assemblies of small ropes. 6f The observation of a twisted SWNT nanoribbon on a TEM grid surface is indicative of the robustness of such twodimensional (2-D) assemblies and further supports a π -stacking interaction with the polymer backbone oriented along the nanotube long axis. The "Bucky paper" formed from the PPE-SWNTsHiPco complex shows qualitatively improved mechanical properties over previous bucky paper. 1a It seems that PPE may increase the adhesion between nanotubes, via better $\pi - \pi$ interactions, so that the resulting bucky paper dissolves more slowly in CHCl₃. It should be possible to prevent such 2-D assembly and obtain small ropes and/or individual SWNTsHiPco by using PPE with bulky and/or ionic functional groups^{1d} in the end of the side chain. For applications that require high nanotube concentration (for example, polymer composites), using PPE-SWNTs (R = 0.4) solution that is prepared in situ without filtration is recommended. The detailed nature of the π - π interaction between PPE and different SWNTs requires further studies.

Supporting Information Available: The thin film vis-NIR spectra of **1a** and **1a**-SWNTs_{HiPco}; TEM and SEM images of **1a**-SWNTs (PDF). This material is available free of charge via the Internet at http://pubs.acs.org.

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- (5) The new polymers (1a, n_{average} = 19.5 and n_{average} = 13; 1b, n_{average} = 19; 1c, n_{average} = 19) and known polymers (2, n_{average} = 16 and n_{average} = 10) were synthesized and characterized according to literature method⁴ (Liu, H.-Y.; et al., manuscript in preparation). Three types of SWNTs were used in this study: (1) purified HiPco-SWNTs (SWNTs_{HiPco}, Carbon Nanotechnologies, Inc.); (2) purified laser-grown SWNTs (SWNTs_{HiPco}, Carbon Nanotechnologies, Inc.); (2) purified laser-grown SWNTs (SWNTs_{HiPco}, Carbon Nanotechnologies, Inc.); (2) purified laser-grown SWNTs (SWNTs_{HiPco}, Carbon Nanotechnologies, Inc.); (3) purified electric arc-grown SWNTs (SWNTs_{arc}). Typical preparation procedure for 1a-SWNTs_{HiPco} complex: 14.7 mg of SWNTs_{HiPco} was sonicated in 29.4 mL of CHCl₃ for 30 min to give an unstable suspension of visible insoluble solids became soluble simply by vigorous shaking. The resulting solution was further sonicated for 10–30 min to give a black-colored stable solution with no detectable solid precipitation for over 10 days. The product was collected by PTFE membrane filtration (0.2–0.8 μm pore size), washed with CHCl₃, and dried at room temperature under vacuum to give 20.6 mg of free-standing black solid film (bucky paper). The procedures for 2-SWNTs_{HiPco}, 1c-SWNTs_{HiPco}, 1a-SWNTS_{laser}, and 1a-SWNTs_{arc} are similar except that slightly longer sonication is required in the case of the later three complexes. The as-prepared SWNTs_{HiPco} and CVD-grown multiwalled carbon nanotubes (MWNTs) can also be solubilized in CHCl₃ by a similar procedure.
- (6) (a) The purified SWNTs_{HiPco}'s solubility in CHCl₃ is less than 0.03 mg/mL, ^{1f} and the purified SWNTs_{laser} and SWNTs_{arc} are insoluble in CHCl₃. (b) The *R* data in three 1a:SWNTs_{HiPco} reactions are as follows: (1) *R*_{initial} = 1.00, *R*_{final} = 0.40; (2) *R*_{initial} = 0.40, *R*_{final} = 0.38; (3) *R*_{initial} = 0.40, *R*_{final} = 0.39. (c) Dalton, A., personal communication. (d) The 1a_{n=1.5}-SWNT_(6.6) complex's structure was fully optimized using the UFF empirical potential developed by Rappe et al. (*J. Am. Chem. Soc.* 1992, 114, 100024). (e) Because of the presence of trace water, ^{2b} we cannot determine the chemical shift of the C₂ group. (f) See Supporting Information. (g) Weimer, W. A.; et al., unpublished results.
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